

# Significance of Shell & Tube Heat Exchangers In candy plants

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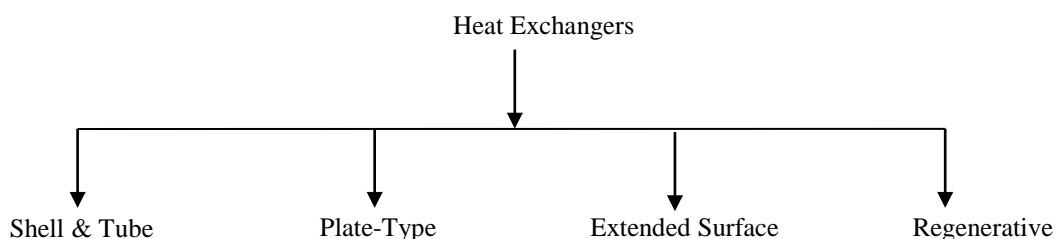
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**Abstract:** Shell and Chamber heat exchanger (HX) expects huge part in treats plant. It moves heat between two or more fluids. It is all things considered made of load of round tubes which are mounted in a barrel formed shell. Additionally, tubes are parallel to shell. We are covering a couple centers, for instance, why Shell and Chamber heat exchangers are using in candy plants? Since there are different sorts of Force Exchangers are available in market. What are the major advantages that Shell and Tube heat exchangers are providing and others are not. What are limitationsof other Heat Exchangers? And what are the main reasons behind use of Shell and Tube heat exchanger sinc and y plants?

**Keywords:** Shell &Tube Heat Exchanger; Reasons; Importance; Candy Plants; Operating Temperature.

## I.INTRODUCTION

All through late numerous years, there has been a slant in light of a legitimate concern for frozen yogurt at speed of 15-20% year-on-year (Indian Journal of Monetary viewpoints and Headway, June 2019, Vol 7 (6)). Hence ice desserts plants demand is also increasing. In this way, candy makers are furthermore making new, innovative and more capable desserts plants. Some of them are using chiller type treats plants. Which decreases the need of refrigerant as volume of circle is reduced. It in like manner assembles the cooling speed of ice desserts. In chiller type treats plants, Shell and Chamber heat exchanger is used as chiller, which removes heat from brine using refrigerant. So essentially heat is flowing from brine to refrigerant. Regardless, why they are using Shell and Chamber heat exchanger as chiller, instead of using some other Heat Exchanger? Different types of Heat Exchangers are shown below,



## II.SHELL&TUBEHEATEXCHANGER

It is generally contained round tubes and mounted in barrel molded shell. In desserts plant shell and chamber heat exchanger is moving power from saline answer for refrigerant (generally R-404A is all the more best). Two fluids are flowing in this power exchanger one fluid (Refrigerant) is gushing in round tubes and another fluid (Bitter water) is flowing in the shell. Direct improvement is shown in Figure-1 and Figure-2 shows internal plan of shell and chamber heat exchanger.

### **Benefits**

- They are designed to be as flexible as possible. By changing the material of tubes, shell and headers, they can be used in many different applications.
- Shell & tube heat exchangers have high heat transfer efficiency.
- Since they are easy to dismantle, cleaning and repairing becomes easy.
- Shell & tube heat exchangers are affordable compared to plate type heat exchanger.
- These exchangers can be used, where operating pressure is high.
- In this exchanger locating tube leaks becomes easy since pressure test is relatively simple.

### **III. REASONS**

There are several reasons, due to which shell & tube heat exchanger is selected as chiller in candy plants. They are listed below,

1. Operating Pressure & Temperature
2. Cost
3. Fouling and Clean ability
4. Fluid Leakage & Contamination
5. Fluids & Material Similitude
6. Fluid Type

Shell & tube heat exchangers are most versatile in nature and offer a broad range of operating pressure and temperature for medium to focused energy commitments. Heat exchangers ought to get through burdens, which are conveyed by temperature and pressure. Stress generally depends upon channel and outlet temperature. In dessert plants mean operating temperature of refrigerant is close - 30 °C and for harsh water is close - 25 °C. Working strain for refrigerant is 15psig. In view of low temperature plate heat exchanger isn't ideal since there are open doors for freezing of water on the outer surface of exchanger, from enveloping. It could hurt the power exchanger. Subsequently, shell and chamber heat exchanger is more preferable.

It is one of the primary factors for picking heat exchanger. Moreover, cost per unit of power move surface area for shell & tube heat exchanger is less compared to gasket plate heat exchanger.

Fouling and clean ability is among the most critical for liquid or stage change heat exchanger and in candy plants refrigerant is changing its stage. In addition, irregular cleaning and replacement of parts are expected due to heavily fouling fluid. In dessert plant salt water is obligated for scaling. Likewise, shell and chamber heat exchanger is straightforward to dismantle.

Where decidedly no polluting is allowed shell and chamber heat exchanger is used. In addition, in dessert plant harsh water is not allowed to pollute refrigerant. If salt water spoils refrigerant, it could cause system dissatisfaction or may damage the compressor. Gasket plate heat exchangers have more probability of leakage than shell and tube heat exchanger.

### **IV. CONCLUSION**

Shell and chamber heat exchanger is an essential piece of treats plant. It is reasonable, easy to annihilate and straightforward to clean, is incredibly versatile and besides have extreme focus move capability. They offer wide extent of working strain and temperature, its cost per unit of power move surface area for shell and chamber heat exchanger is less appeared differently in relation to other exchanger, shell and tube heat exchanger can be designed using different materials which make it more compatible also, besides broad assortment of refrigerant and brine can be used according to selected materials. From the given reasons shell and tube heat exchangers are using in candy plant.

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